

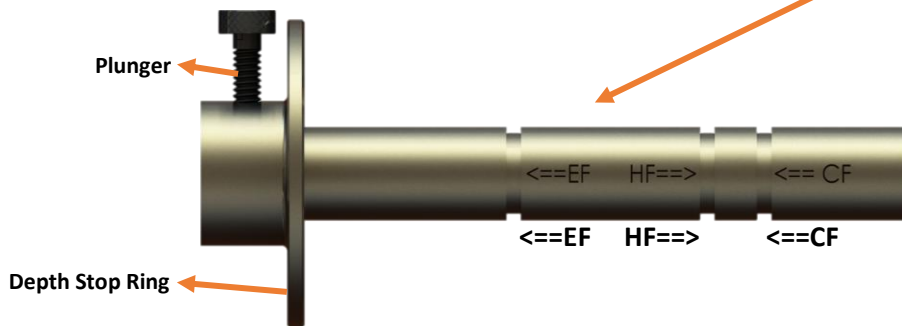
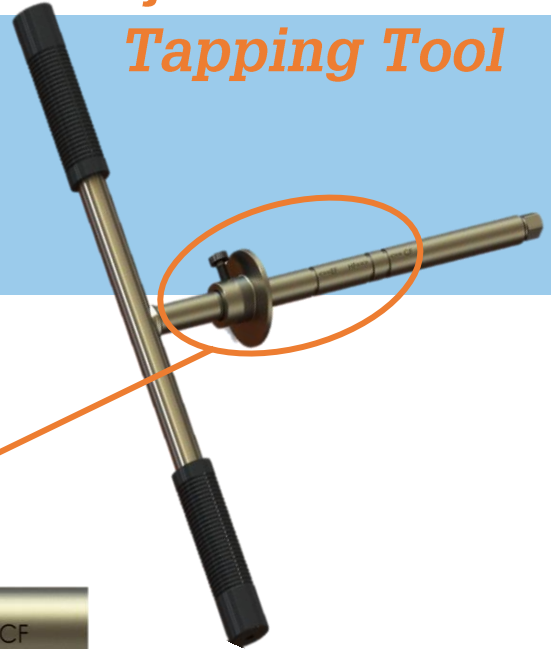
### Operating Instructions

This tool is designed to work with a Electrofusion HVTT Fittings (EF), HiFlow HVTT Fittings (HF) and Conventional HVTT Fittings (CF).

To select the correct setting follow the instructions below:

1. Pull up on the plunger.
2. While plunger is lifted, slide the depth stop ring to the desired setting.
3. Release the plunger to lock in your selection.

## Adjustable HVTT Tapping Tool



#### Tool Settings

EF – Electrofusion HVTT Fittings  
 \*HF – HiFlow HVTT Fittings  
 CF – Conventional HVTT Fittings  
 \*This setting is for the HiFlow HVTT brand only.

To punch the main follow the instructions below:

1. Remove the pressure test cap to expose the punch.
2. Insert the tapping tool into the punch.
3. Apply even turning force on handles and avoid side-to-side pressure, rotating the tool clockwise until it contacts the depth stop ring.
4. Bring the punch back up by rotating the tool counter-clockwise. Raising the cutter back to the top of the fitting.
5. Tighten cap hand tight only, do not use wrenches.

Note: Check for leaks per normal procedure.

<u>Part Name</u>	<u>Part Number</u>
Adjustable HVTT Tapping Tool:	360065374
<u>Replacement Part</u>	
Adjustable Collar:	360065372